GEMÜ ® VALVES, MEASUREMENT AND CONTROL SYSTEMS

Product Change Notification - CN_2017_14

Notification Date: 11-30-17

Title:	Renaming of Surface finish codes
Type of Change:	Change of order code
Products concerned:	All aseptic products with surface finishes compliant with ASME BPE 2016
Effective Date:	12/1/2017
Description:	Surface finish codes 1927, 1928, and 1929 have been changed to SF1, SF5, and SF4. Three new codes have been created which are SF2, SF3 and SF6 for the other BPE surface designations.
Reason for Change:	In response to customer suggestions we are aligning our nomenclature for surface finish designations with the ASME BPE surface finish codes. The change will make it clear and transparent as to the surface finish without having to cross reference Gemu's surface code designation to the corresponding ASME BPE codes.

Product Codes:

Ra Readings for Metallic Process Contact Surfaces				
"Old" Gemu Surface Designation	Gemu "New" Surface Designation	BPE Surface Designation	Mechanically Polished [Note (1)] *Ra* Max.	
			μin.	μm
1927	SF1	SF1	20	0.51
1507	SF2	SF2	25	0.64
1502	SF3	SF3	30	0.76

"Old" Gemu Surface Designation	Gemu "New" Surface Designation	BPE Surface Designation	Mechanically Polished [Note (1)] and Electropolished *Ra* Max.	
			μin.	μm
1929	SF4	SF4	15	0.38
1928	SF5	SF5	20	0.51
1508	SF6	SF6	25	0.64

General Notes:

(a) All Ra readings are to be in accordance with ASME B46.1.

(b) All Ra readings are taken across the lay, wherever possible.

(c) No single Ra reading shall exceed the Ra max. value in this table.

(d) Other Ra readings are available if agree on between the owner/ user and supplier, not to exceed values in this table.

Note:

(1) Or any other finishing method that meets the Ra max.